



Series 220 CUSTOM ACCORDION DOORS



Residential Room Dividers and Residential Closet Doors.

Soundproof accordion door Series 140 is often found in single family home and routinely specified in college dormitories, retirement homes, assisted living facilities and hospitality applications. It uses a modified version of the commercial quality Series 240 door hardware to create a space-saving option for close-quarter applications, stacks left or right and is finished on one side. Our Series 220 is equally attractive and durable as the Series 140, but offers a finish on both sides. The Series 220 is a wonderful option for efficiency-style housing units, basement or family room recreation areas and galley-style kitchens where the door is commonly viewed from each side.



SoundProof Accordion Door Series 140 & 220

With the Series 140 you are assured of smooth, quiet operation from our exclusive pin hinge hardware system, a modified sweptwing handle and integral magnet with strike plate. What's more, a variety of durable vinyl and hardwood panel options are available.

Our Series 220 features Soundproof exclusive pin hinge hardware system for smooth operation, strength and durability. It is available as a single door only and comes in a variety of durable vinyl and hardwood panel options.

As with every Soundproof custom accordion door the Series 140 and 220 are made to exactly fit your opening, which means no trimming to fit. They are entirely top suspended with no requirement for floor clips or pivots.

Note: The durable Soundproof Series 140 & 220 are an affordable, yet no less quality options to the 240 Series, namely because they're made for residential applications that do not require the extensive features of a commercial door.

The Nuts And Bolts Of Our Nuts And Bolts

Our exclusive steel hardware hinge system is designed to keep doors operating smoothly and lends fantastic strength and long-term durability. It also means the doors stay solidly in place while both open and closed.

Available Finishes

Natural hardwoods, woodgrain vinyls, solid vinyls, textured vinyls, custom paint finishes, custom stain finishes, high pressure decorative laminate finishes and applied murals.

Shipping Information

Schedule: Series 140 and 220 with factory standard finish, 2 weeks (over 250 lineal feet by quote). All doors with special finish (after signed approved acknowledgment received) 3 weeks.

Method of Shipment

Shipments to commercial addresses.

Additional charges apply for non-commercial delivery and pre-delivery notification. Contact Office for questions.

ADA Compatible



The Series 140 and 220 were tested for ADA compliance for opening load force per ADA/BOMA SEC 4.1311. Tests conducted by MEI Charlton, Inc., Portland, OR.

Door Hanging Weight Averages

Series 140 and 220:

6'8" height-	10 lbs. per lineal foot
8'0" height-	12 lbs. per lineal foot

Architectural Specifications

Soundproof accordion shall be accordion-type with panels connected continuously along the top and bottom by a steel hardware hinge system. Individual hinges are riveted to those adjoining, and contain stops to maintain a uniform extended position. Extruded vinyl seals securely connect all adjoining panels top to bottom. Doors shall be suspended by nylon wheels from aluminum overhead track. All necessary hardware shall be included for normal installation.

How Soundproof Accordion Door Packaging Even Protects Your Reputation

Because our accordion doors are often the final piece of a project's puzzle, the last thing you need inhibiting your project's completion is a door arriving damaged. Knowing this, we individually carton doors that are up to 15' wide. Single doors over 15' wide are always wood crated, thus ensuring everything possible is done to have all pieces arrive undamaged.

The Soundproof Accordion Door Guarantee

All Soundproof accordion door are custom made to fit each opening & warranted against failure due to defective materials or workmanship



Employee-Owned

You're assured a precise level of workmanship, service and long-term value with each order because every Soundproof accordion door employee shares in the success of a job well done.

Series 140 & 220 Product Specifications

Complete Product Specifications:

Please Visit www.soundproofaccordiondoor.com

Panels: 4-1/4" wide by 1/4" thick. Vinyl-Lam or hardwood veneer faces. (140 with utility back)

Panel Connectors: Flexible vinyl, color-coordinated to panel selection.

Track: 1-1/8" x 1" aluminum, dark bronze, clear or gold finish.

Wheels: Nylon wheel with lexan axle.

Handle: Full-length sweptwing handle attached to first panel, color-coordinated to panel connectors. Specify left or right stack.

Catch: Magnet with strike plate.

Width: Up to 8'-0".

Height: Up to 8'-1".

Stacking Space: 1-1/4" per foot plus 7/8" for sweptwing handle.