

All Noise Control & ANC-390/ANC-400

Accordion Partitions

Installation Manual

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All Noise Control and ANC-390/ANC-400

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**All Noise Control &
ANC-390/ANC-400**

Installation Manual

Tech Line: 561-964-9360

Single Panel

PROCEDURE FOR INSTALLING All Noise Control AND ANC-390/ANC-400

Purpose

To properly document the correct methods and processes required for the installation of All Noise Control AND ANC-390/ANC-400

Before Beginning Installation

Review drawing and field Conditions

- Make sure you have drawings for fabrication, not approval drawings.
 - Verify opening dimensions against drawings.
 - Make sure existing building walls are properly reinforced for jamb attachments at each end of the opening.
 - Examine pocket and/or stack area for proper clearance and adequate depth.
 - Look for any job site conditions that could interfere with installation or operation of the partition.
-
- **All discrepancies must be corrected before installation can begin**
 - **Read installation instructions completely**
 - **Contact a All Noise Control Resource if you have problems or questions with installation at 561-964-9360**
 - **Verify all parts against the packing list**
 - **Locate and lay out all pieces**
 - **Be prepared to verify track level and straightness with laser or other leveling instruments. Finished track installation must be straight and level.**

Step 1: Installation

Preliminary Preparation

Check opening dimensions and conditions carefully to see that they correspond with job requirements. Careful, accurate workmanship is required to assure good appearance and operation. When verifying straightness, use a chalk line or light nylon line stretched taut across the opening. A surveyor's level (tripod mounted) or transit is recommended for accurate leveling.

NOTE: These instructions are not a contract to provide labor and materials described. Such details are determined by the contracts and specifications of each job.

Verification of Parts

Before installation, open each crate to see that all items have been shipped. Use the packing list to verify that all parts are present.

Prepare Header

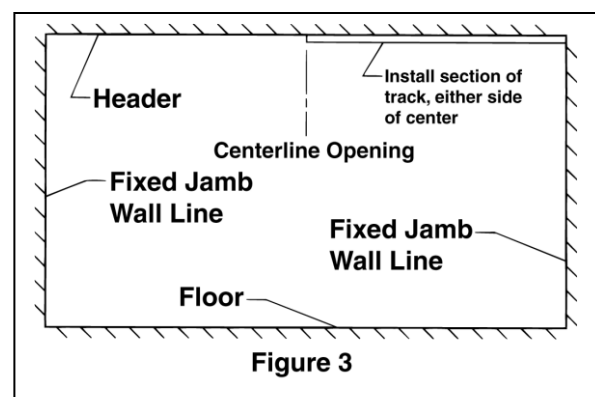
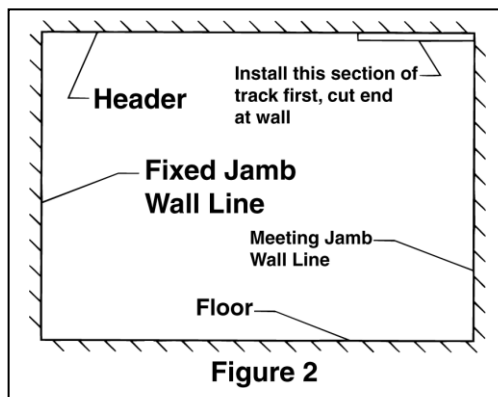
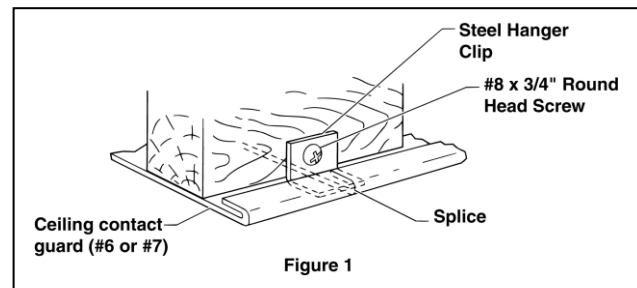
Prepare the header to the appropriate opening dimensions. A curved track with ceiling contact guard must be installed carefully to the exact specified radius in order to assure the contact guard will fit the track properly. Adjust the header to provide a level track mounting surface. To ensure maximum track screw holding power, do not shim between the track and the header.

Install Track

For #5, #6 and #7 track with or without ceiling contact guard

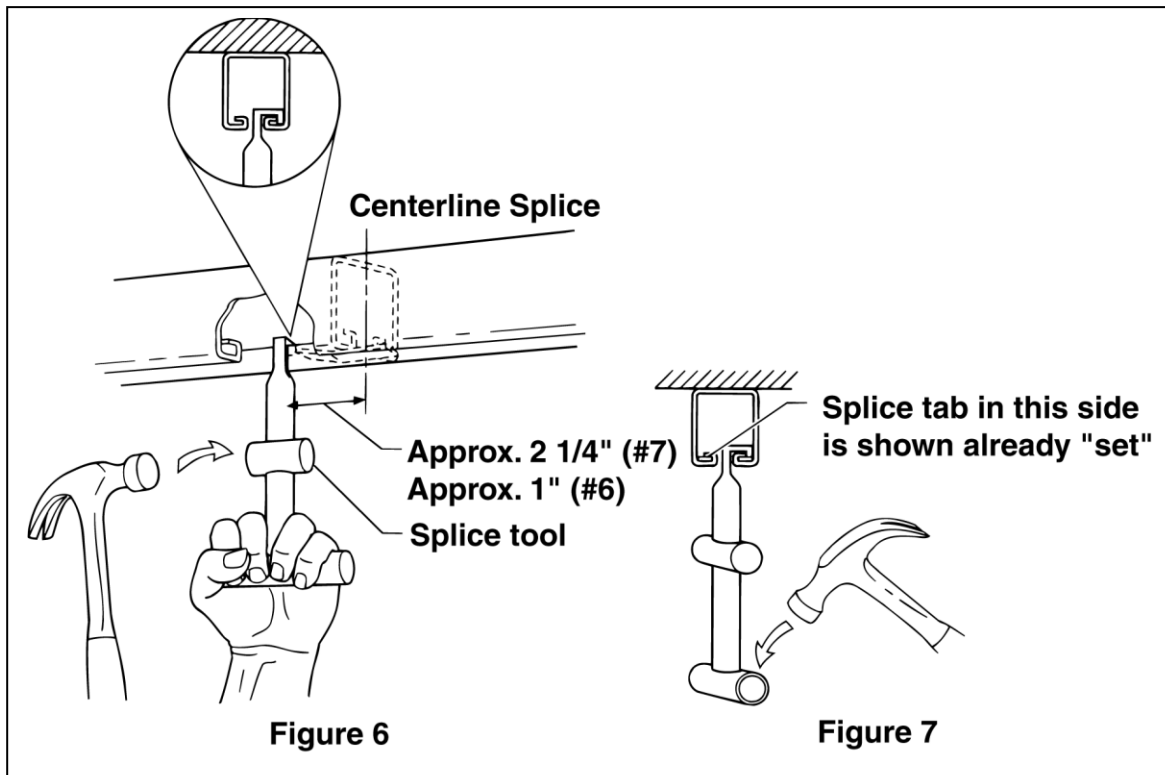
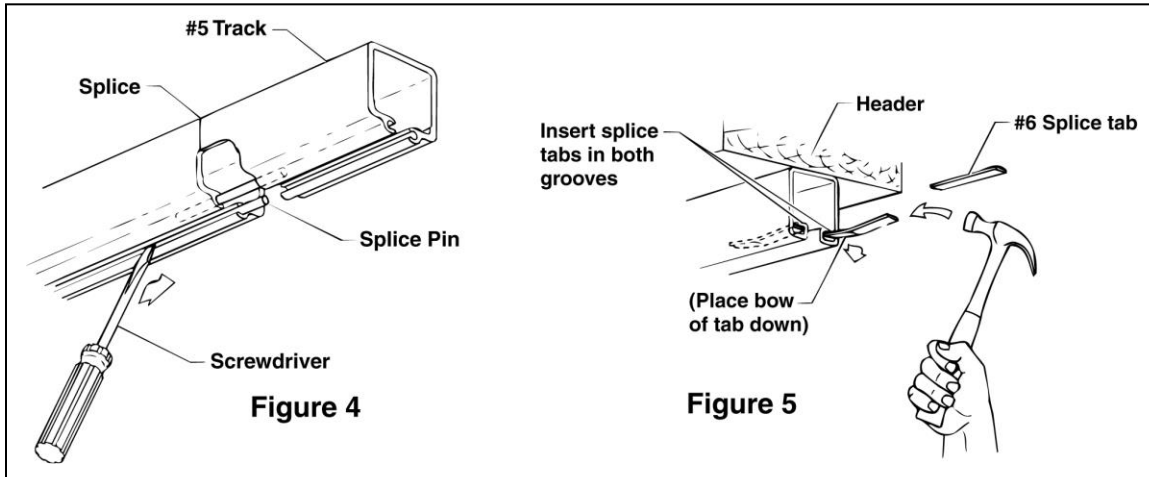
NOTE: For specific job details, track lengths and screw spacing, refer to the contract drawings or the acknowledgement copy of the order.

Begin by installing the ceiling contact guard across the opening. Align carefully and butt ends securely together. Next, install the steel hanger clips. Then install a section of track at the meeting jamb end of the opening using the fasteners provided. For paired partitions, install a section of track at either side of the center of the opening. Examine the track ends and, if necessary, remove burrs and straighten ends. If the track must be shortened, place the cut end at the wall, not at the splice. Beginning at one jamb, install the required consecutive track lengths (see splicing instructions figure 4 through 7).



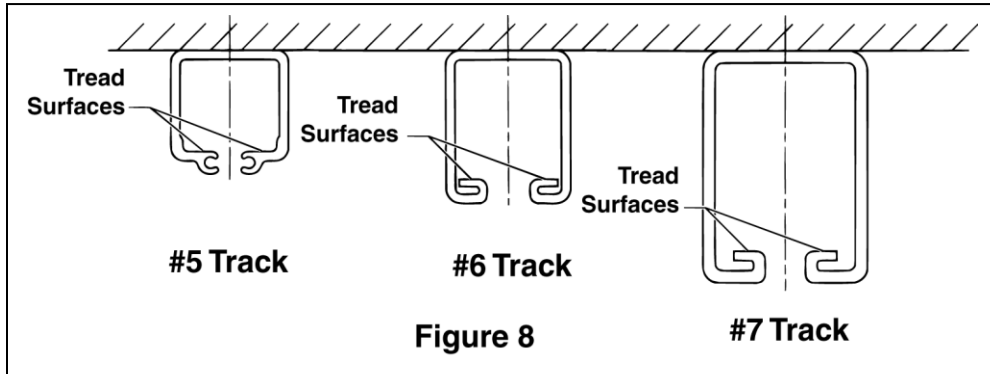
Splicing Instructions

Begin by installing the first track section to the prepared header and insert the splice tabs. Next, install the meeting section of track tight against the first section. Then drive the splice pins/ tabs across the track splice until each has half its length in both track sections. Finish by setting the tabs by tapping downward on the handle of the splice tool (for #6 or #7 track splicing only).



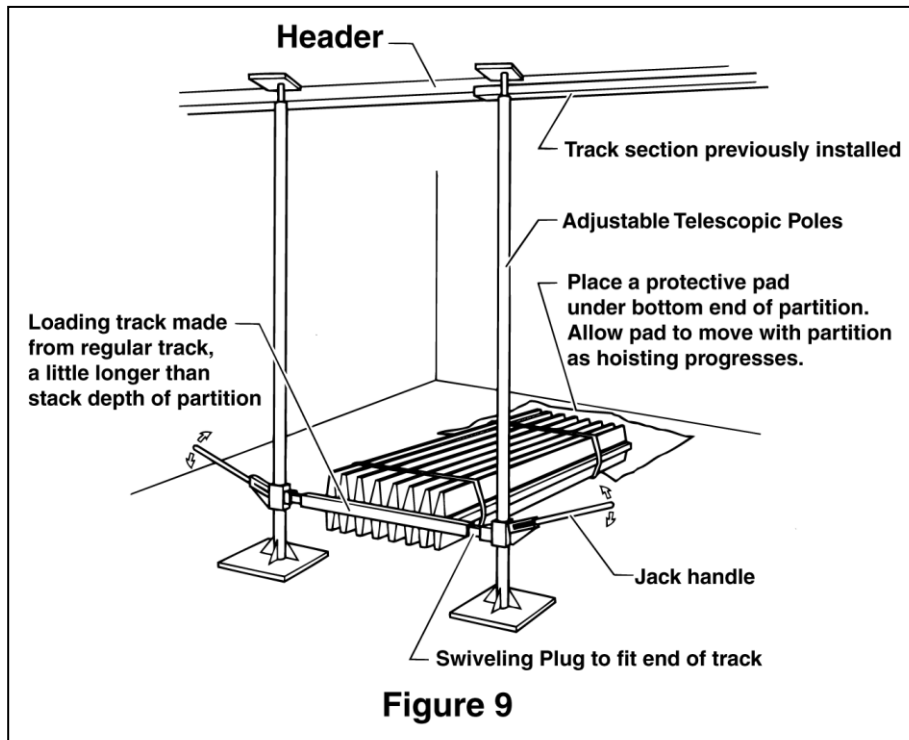
Clean and Lubricate Track

Thoroughly clean the inside of the track, particularly the tread surfaces. Remove all traces of dirt and any metal particles that may have gathered during shipping and installation. Next, lubricate the tread surfaces of all track sections with a thin, even coat of petroleum jelly.



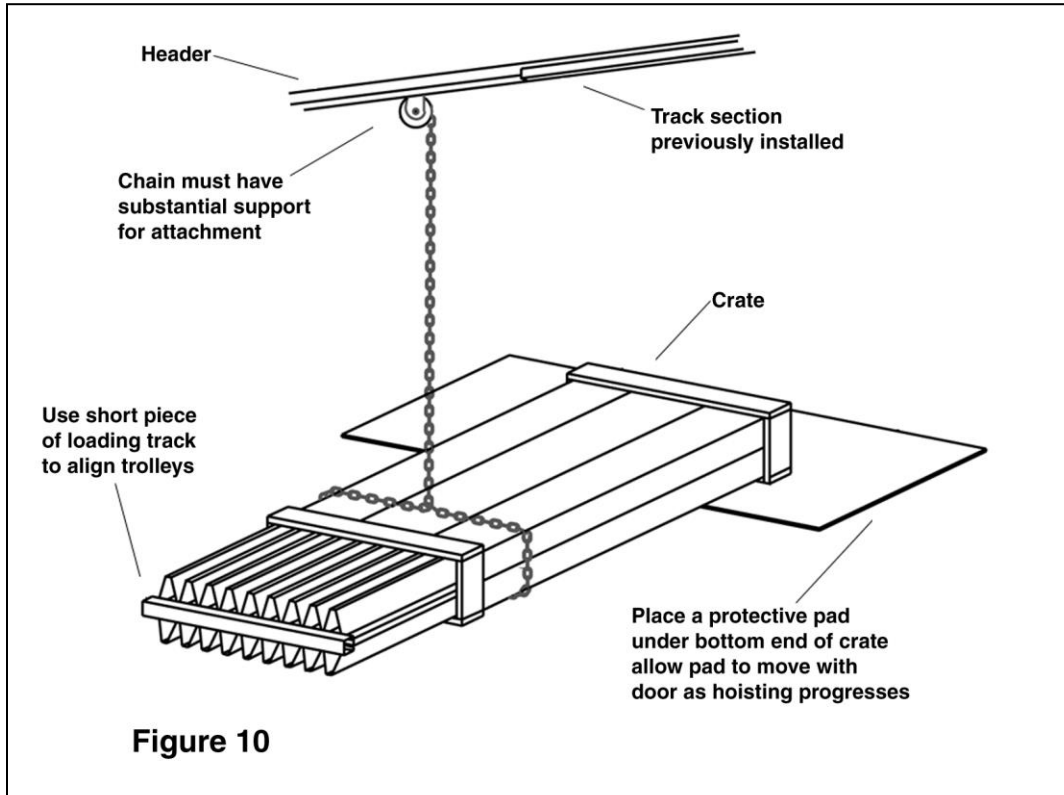
Hang Partitions

Using a hoisting jack, hang the partition sections on the short length of the loading track, set the jacks, engage the plugs in the loading track and operate jack to elevate the partition sections to the main track level. Attach the loading track temporarily to the header and roll the door sections onto the main track. After the partitions are hung, take down the loading track and temporarily install the removable track section, but do not splice it to the bordering track.



Hang Partitions – Tall and Heavy

For taller heavier partitions remove only the top portion of the crate, exposing the top of the door. Use a short piece of loading track to align the trolleys. With a chain hoist attached to the overhead structure and a chain securely fastened around the crate, raise the door to an upright position. Attach the loading track temporarily to the header and roll the partition onto the main track after removing the crate.

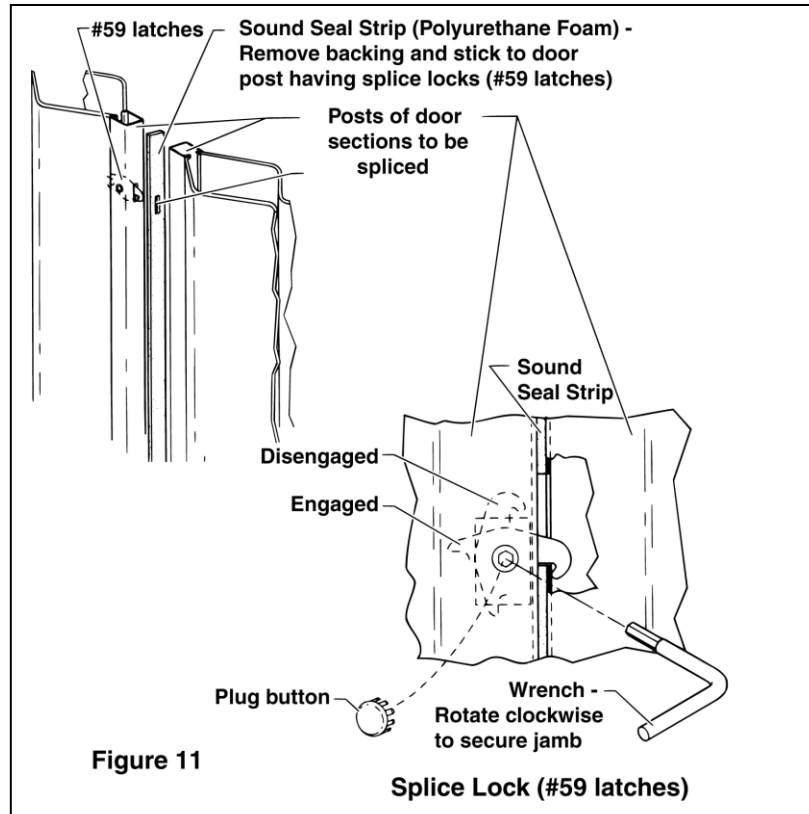


Installing Remaining Track

Install the remaining sections of track making sure that the tread surfaces are in alignment and that there are no burrs at the track ends or joints. If the track needs to be shortened, always place the cut end against the wall, not at a splice.

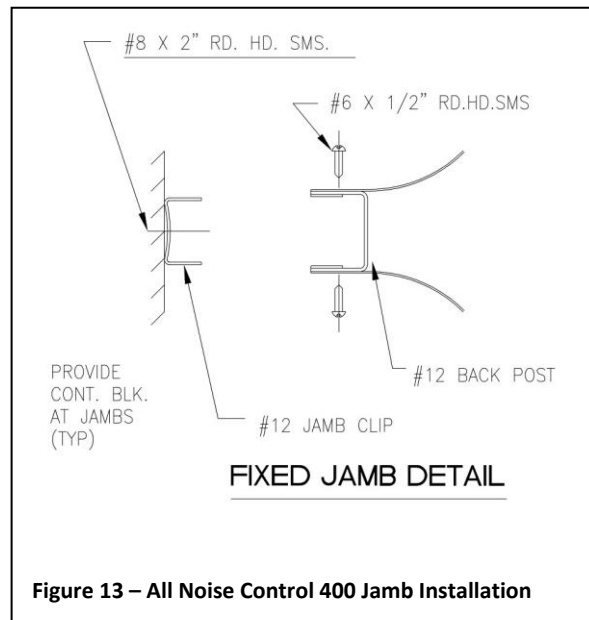
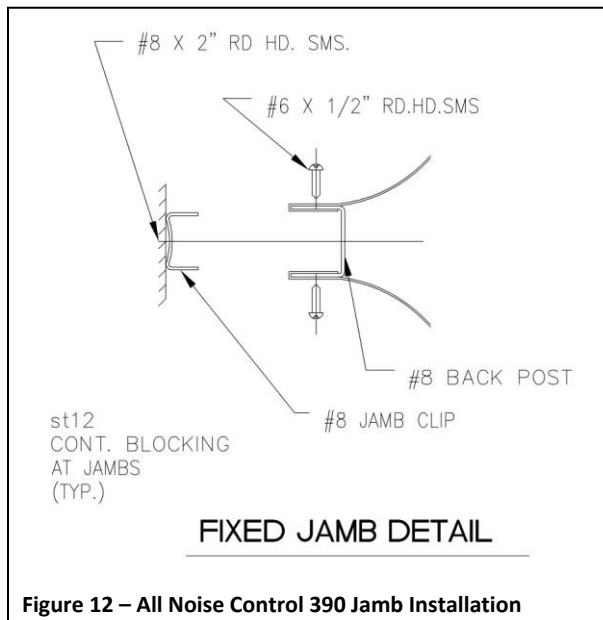
Join Partition Sections Spliced Partitions Only

Begin by installing the sound seal strips as shown. Before bringing the posts together on the partition sections to be spliced, insert a wrench in the splice locks and turn it as far as possible in the direction which raises (disengages) the hook. Next, bring the posts together and turn the wrench as far as possible in the opposite direction to secure the locks. Finish by inserting the plug buttons in all splice lock access holes.



Install Jamb Clips

For All Noise Control 390 & 400 accordion partitions; begin by running a plumb line down the wall and installing the jamb clips to the wall. Then secure the fixed jamb to the jamb clips. Install a bead of clear silicone caulk at the joint of the jamb post and the wall both sides the entire length of the post or molding.



Installing Wood Strip

For ANC-390 & 400 accordion partitions; begin by running a plumb line down the wall and installing wood strip to the wall. Then secure the fixed jamb to the wood strip. Install a bead of clear silicone caulk at the joint of the jamb post and the wall both sides the entire length of the post or molding.

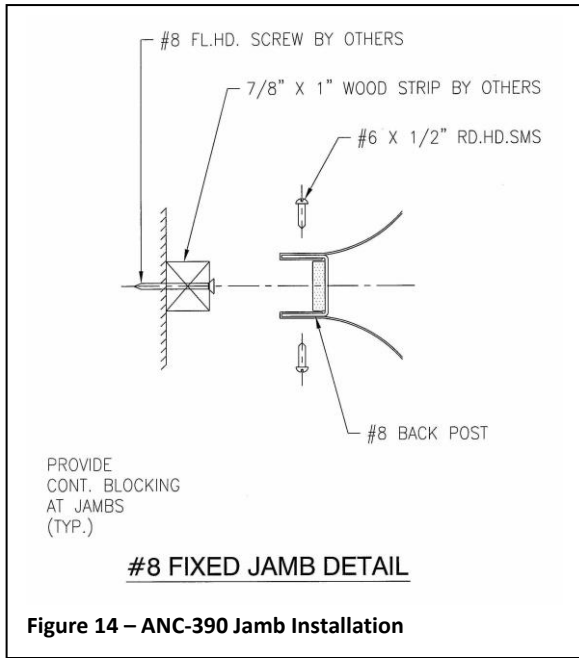


Figure 14 – ANC-390 Jamb Installation

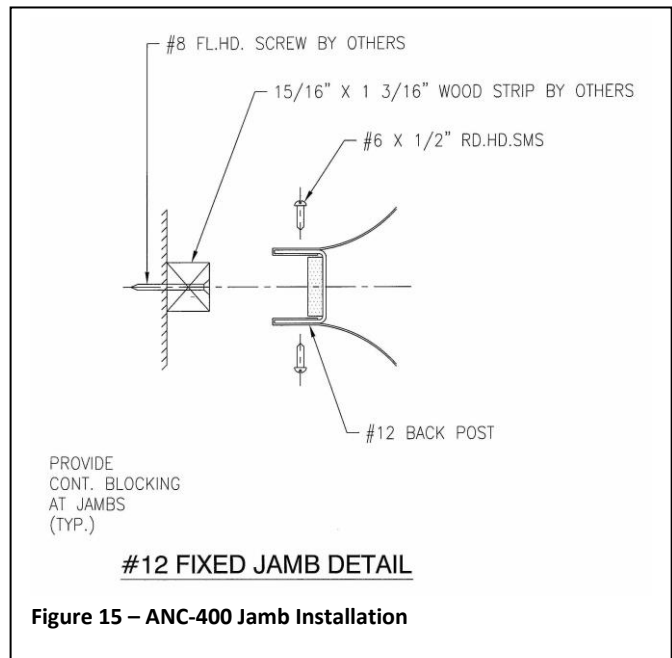
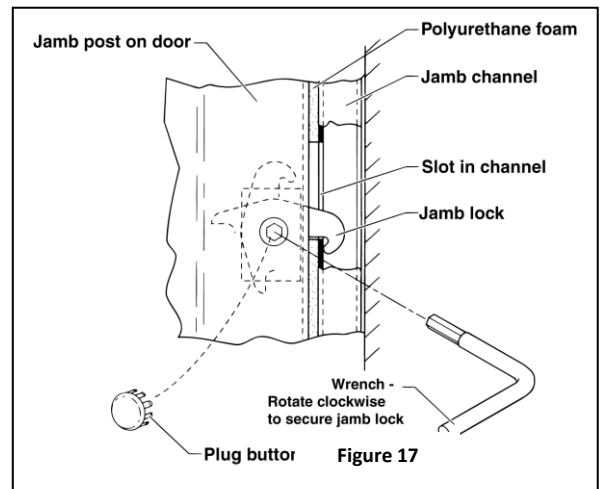
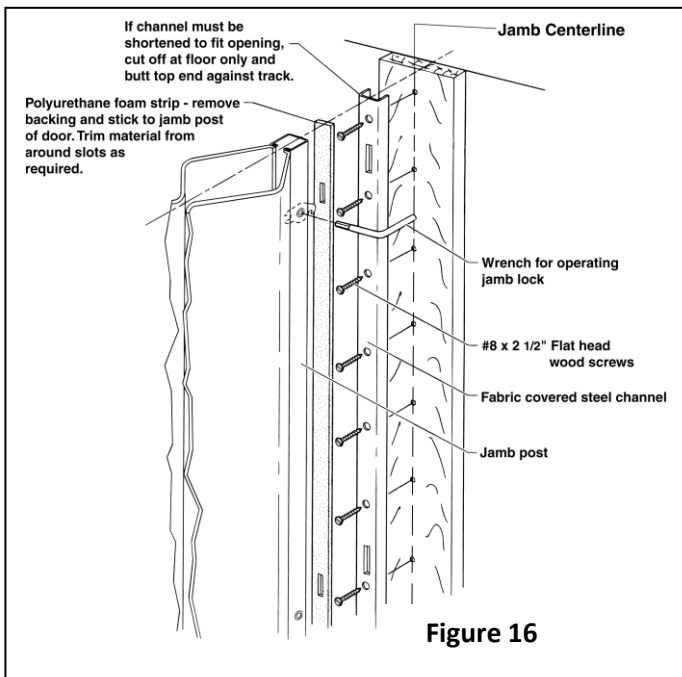


Figure 15 – ANC-400 Jamb Installation

For installing ANC-390 & ANC-400 partitions which implement jamb locks, attach wood strip to jamb centerline. Insert wood screws through back of strip. Attach accordion back post to jamb. Caulk both vertical joints where jamb post meets the wall.

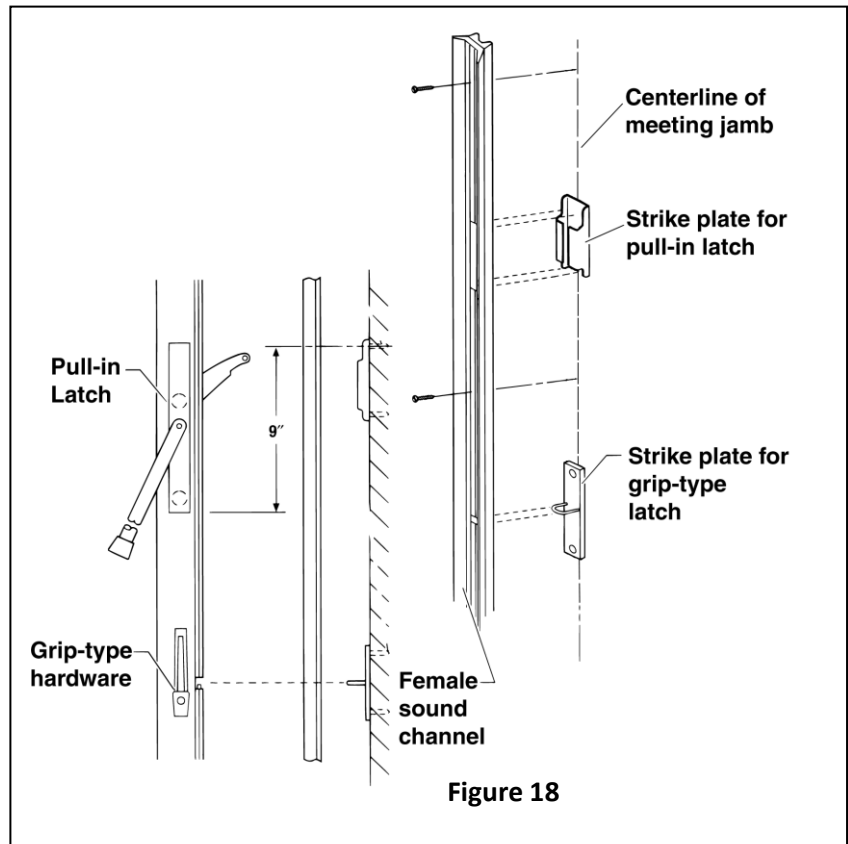


Install Strike Plate and Female Sound Channel

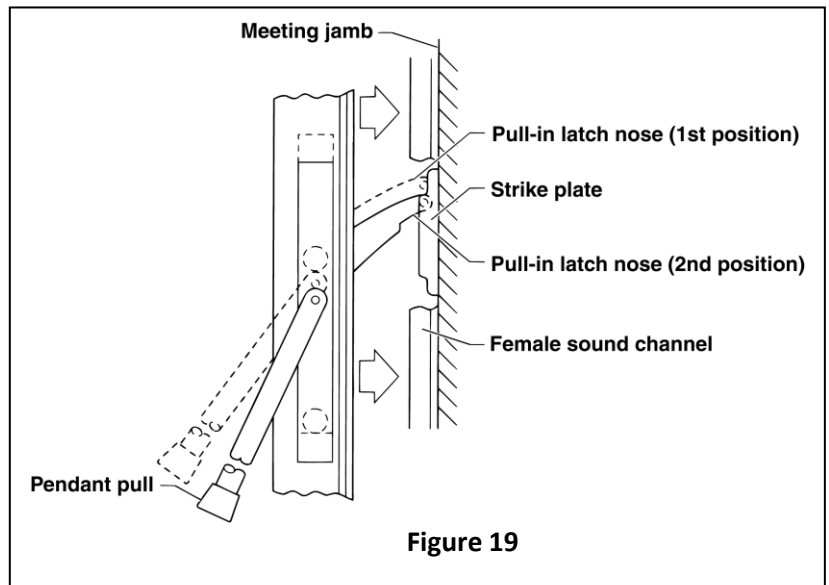
Single partitions only

Determine the centerline of the meeting jamb by striking a plumb line from the track centerline to the floor.

Now locate the two strike plates as shown and install with the fasteners supplied (1/8" diameter pilot holes required). To install the sound channel, just drill pilot holes using the sound jamb as a template and attach. Both edges of the sound channel require caulk. Use a clear silicone type and draw a bead on both vertical edges of the wall channel where it contacts the wall.

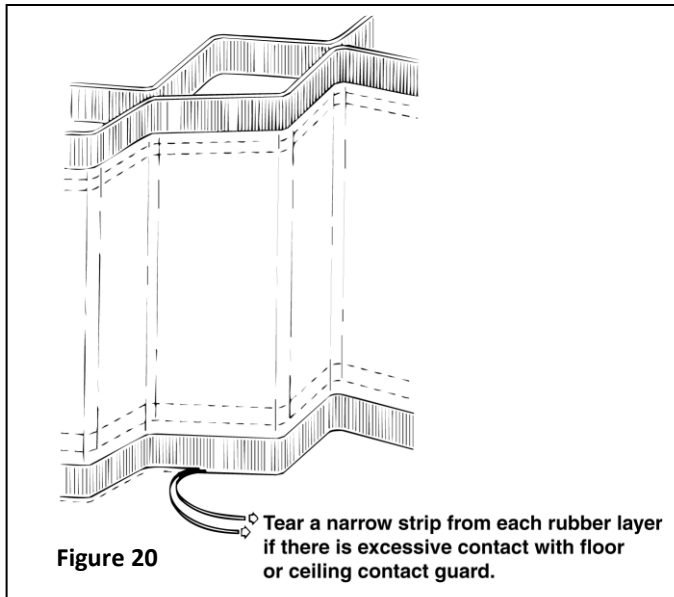


To operate the pull-in latch, move the partition close to meeting the jamb and raise the pendant pull, indicated by broken lines in **Figure 19**. Allow the pendant pull to drop slightly. This action will engage the pull-in latch nose with the strike plate. Pull downward on the pendant pull to bring the lead post firmly against the meeting jamb. (The lead post moves in the direction of the arrows indicated in **Figure 19**.)

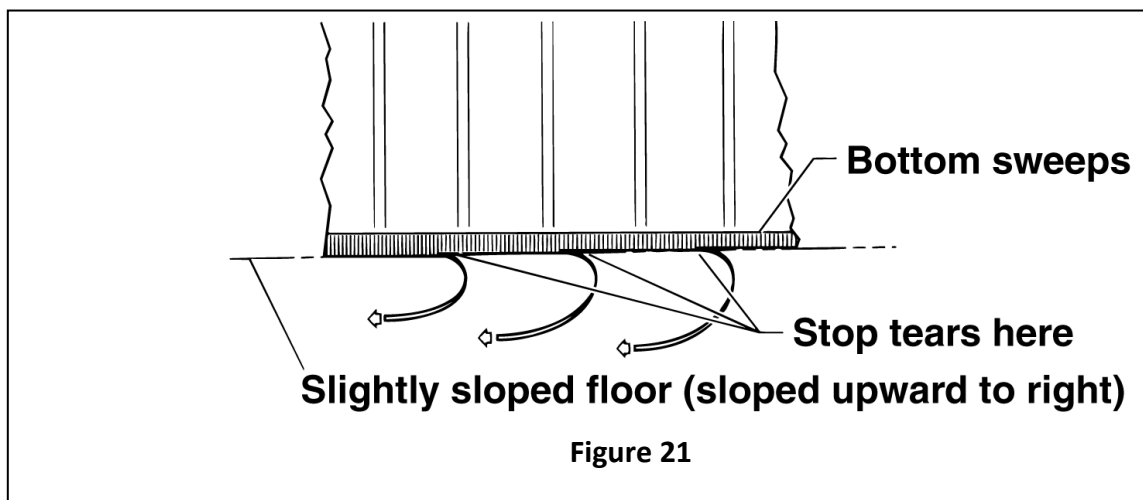


Check Sweep Strips

Check to make sure sweep strips have adequate contact at both the top and bottom edges of the partition. There should be no light leaks with the partition completely extended. If excessive contact is a problem, tear up to 1/4" off the double layers to relieve this condition (If more than 1/4" of the rubber sweep strip is removed, the middle layer of felt will also need to be trimmed until it is even with the rubber sweep. Use scissors when trimming the felt).



In cases where the floor is not level because of a slight slope, sweep contact may be improved by "step" tearing narrow strips to conform to the slope of the floor (**See Figure 21**). The amount torn off should be 1/8" at each "step."

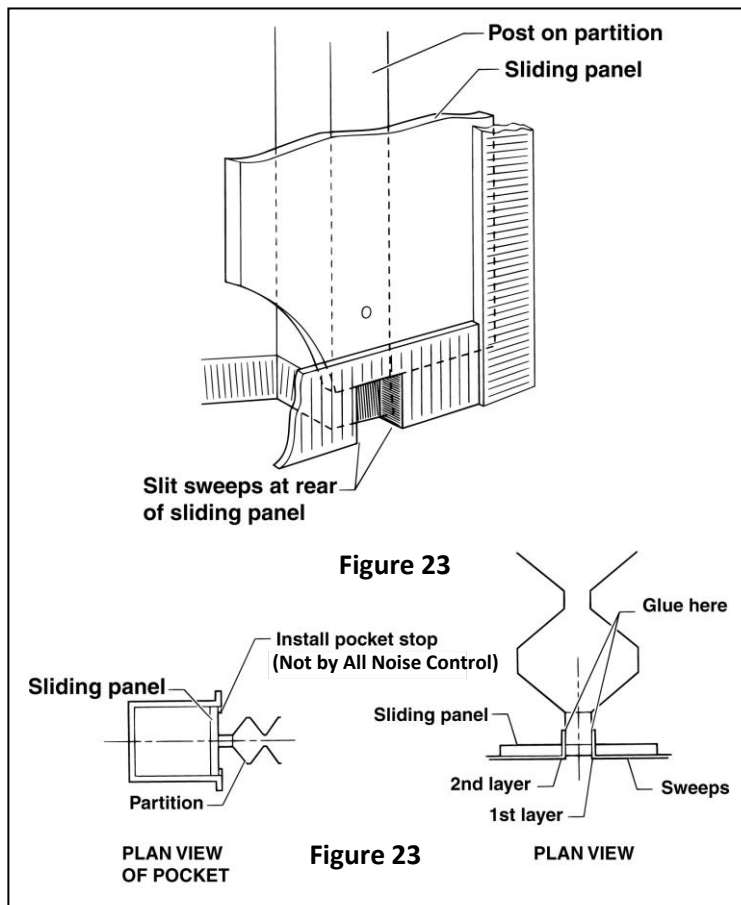
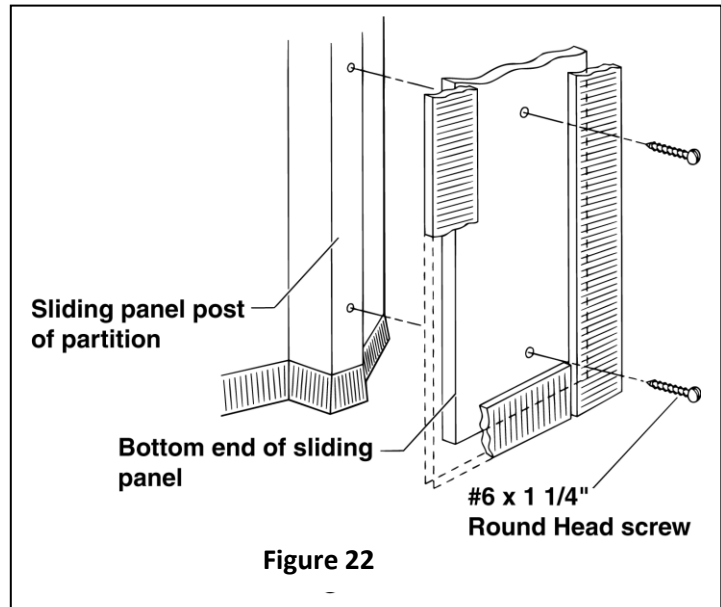


Step 2: Installation of Optional Equipment

Jamb Post with Sliding Panel

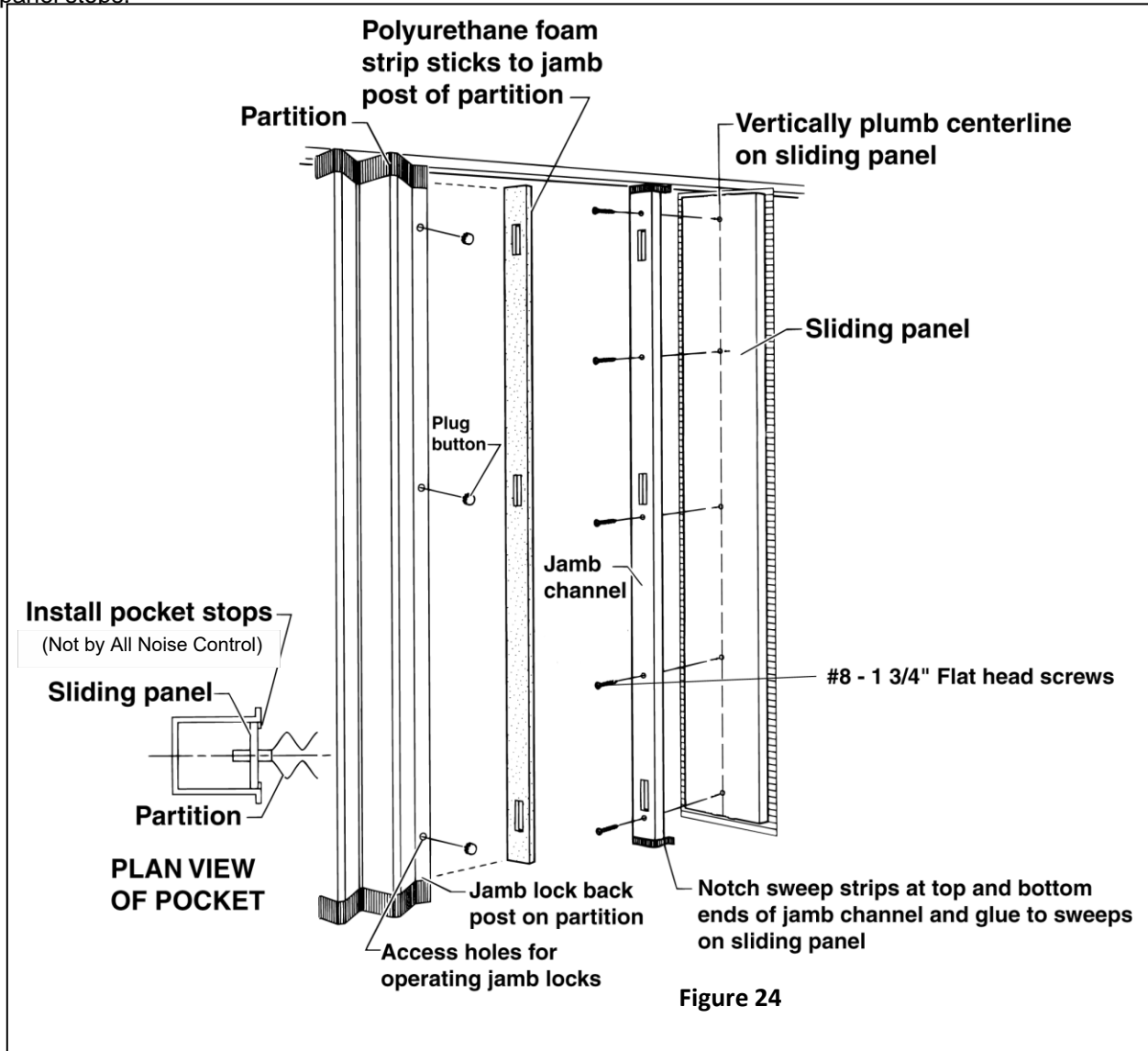
Attach the sliding panel to the post of the door with #6 x 1 1/4" long round head screws, making sure the bottom end of the panel is down. The holes will then align correctly. Place a continuous bead of clear silicone caulk both sides of sliding panel post where it attaches to the sliding panel.

Next slit both layers of sweep strip at the rear of the sliding panel. Bring the flaps forward and use a neoprene based adhesive (ex. 3-M90) to attach them to the sweeps on each side of the bottom end of the post. Then install the pocket stops.



Jamb Post – Latch 59 Option and Sliding Panel

Place the sliding panel with the trolley in the track. Then notch the sweep strips at the top and bottom of the jamb channel. Align holes and mount the jamb channel to the sliding panel with #8 X 1 3/4" flat head screws. Secure the jamb channel sweeps to the sliding panel sweeps using All Noise Control glue. Install a continuous vertical bead of clear silicone caulk at the joint of the jamb channel and sliding panel. Now remove the backing on the sound seal strip and stick it to the jamb lock on the back post of the door. Cut out the slots at the jamb locks. Roll the sliding panel into the pocket and install the sliding panel stops.



Master Lock Cylinder

Loosen the set screws at the top and bottom of one of the pulls and carefully remove both pulls from the lead post. Pre-assemble the adapter, spacer ring (if used) and rim cylinder to pull, using two screws cut to the required length. Replace the pulls on the lead post, turning the key slightly if necessary, to guide the adapter blade into the latch case inside the lead post. Hold the pulls tightly against the side of the lead post and tighten the set screws.

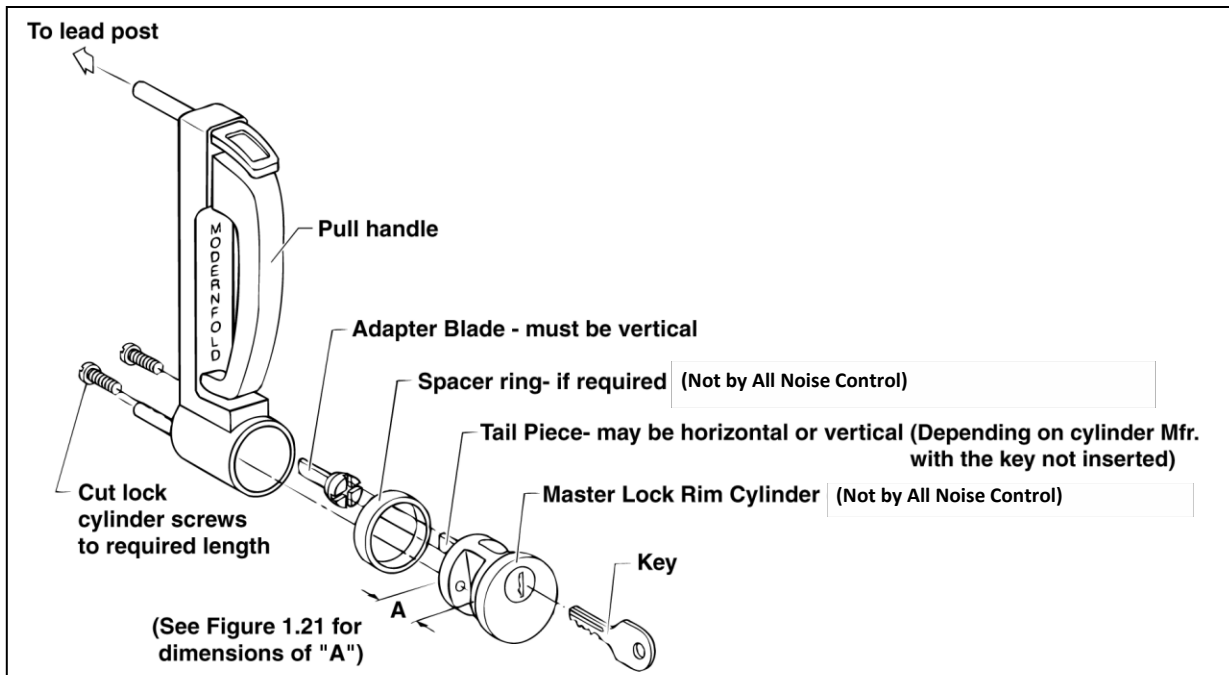


Figure 25

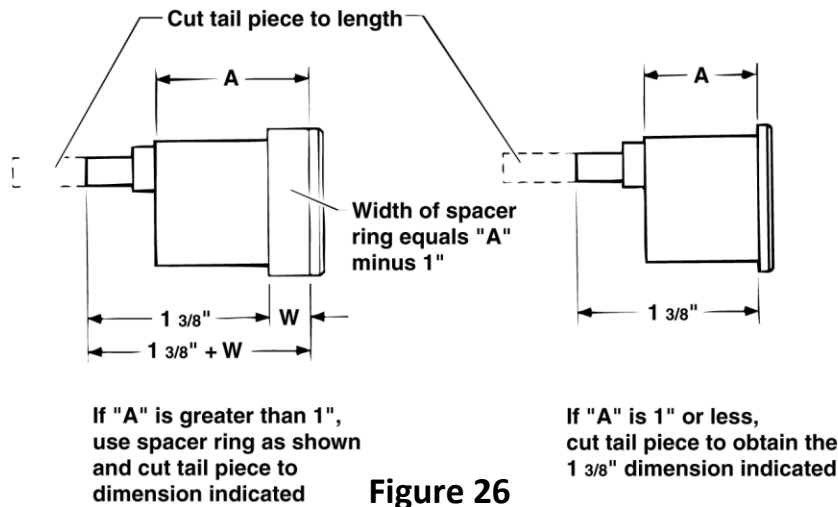
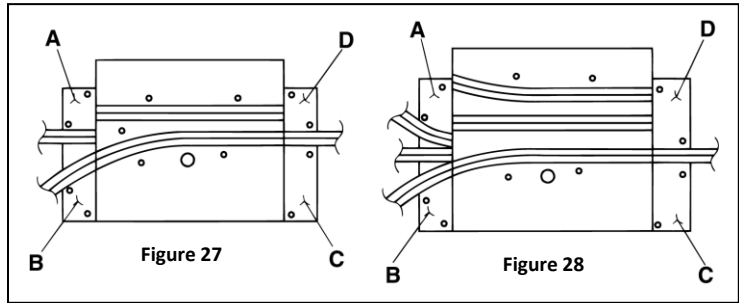


Figure 26

Glide Switches

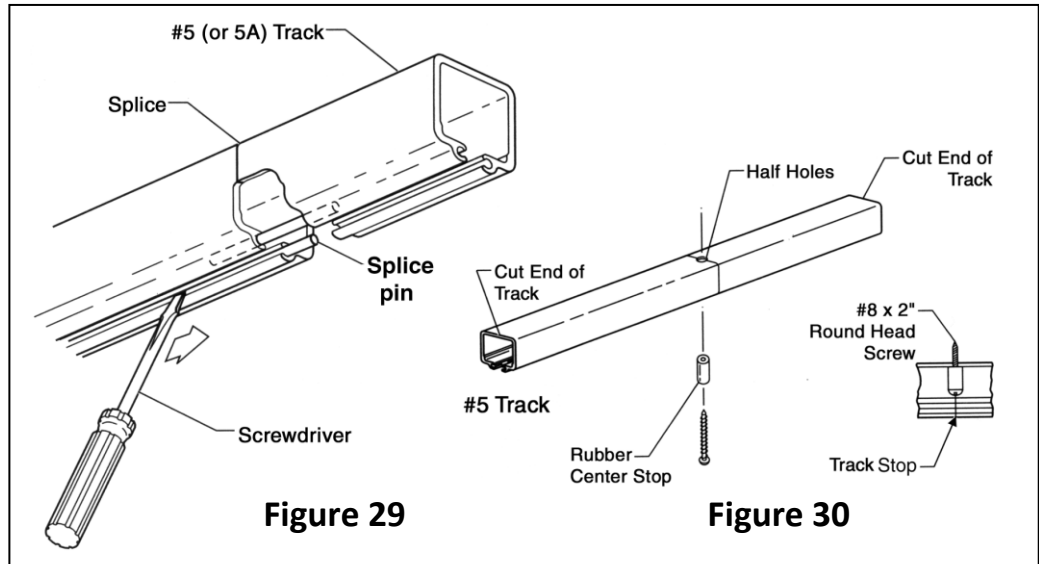
Remove cover plates A, B, C and D. Then place the switch in recess and secure it with #14 X 2 1/2" long screws, shimming the switch to the track if necessary.

NOTE: Four screws are required for hand-operated units; six screws are required for electrically operated units. Cautions, to avoid binding, do not bend the track extensions while installing the glide switches.



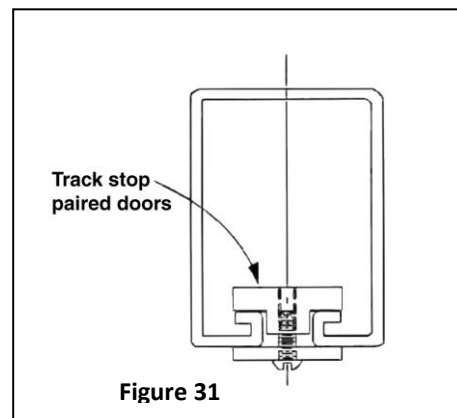
Install Paired Partitions

Measure the opening width and cut each track section 1/32" shorter than half that width. The cut end must be positioned opposite the end with the half hole (Fig. 26). Place one track section into the opening with the sawed end at the jamb post. Thread one half of pair onto track just



installed with jamb end first. When using the # 5 track slip the rubber center stop into the track, then install on the same section of the track the other half of partition with lead post first. If # 5 track is used, install splice pins in track, already installed, flush with end. Next install second half of track and then position space pins as shown **Figure 27**. Install center stop as shown in **Figure 28**. The same type of stop is also used with the #6 track. To install after partition is hung find the center of the opening, drill a 1/8" diameter pilot hole then install stop in this position.

The track stop for paired partitions with #7 track is shown below. To install the track stop, locate the center of the opening. Loosen screw, insert T-bar section into the track gap and rotate the assembly 90 degrees so that the T-bar now bisects the track gap, and the entire assembly can be locked in place by tightening the screw. If the door style has unequal halves, locate the stop accordingly.



Step 3: Operating the Partition

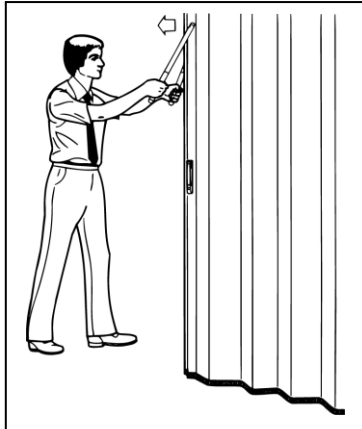
Operating the Panel

General Tips

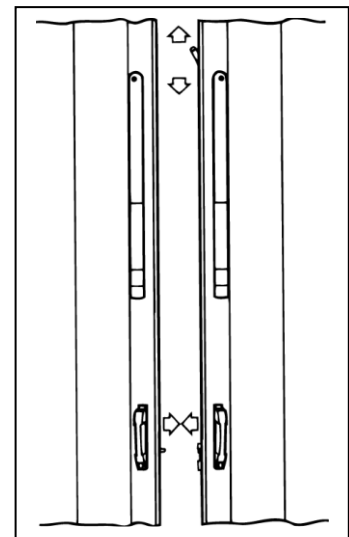
- Extend or close the partition using both handles and/or pendant pulls.
- Do not move the partition rapidly or stop the partition suddenly.
- Do not allow the pendant pulls to swing freely. After use, steady and release them.
- Always be sure the partition's path is free of obstruction before operation. Do not attempt to extend the partition if the ceiling track or its support appears broken or bent, or if the floor area beneath the partition is buckled or broken.

Extending the partition using pendant pulls:

Stand under the track, facing the lead post of the partition. Grip the pendant pulls and walk backwards, pulling the partition with the pendants. After the partition is extended, secure it for sound seal against the jamb.

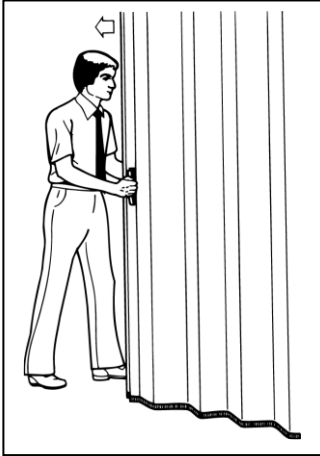


The final closure is secured by two separate latch mechanisms - one at the grip handles and one near the top of the post. Engage the top latch first by pushing up on the pendant pulls to extend the pull-in latch hook so it can be guided into the pull-in latch strike. After the pull-in hook engages the strike plate, pull down on the pendant pull to draw lead post tight to the jamb. The lower latch will then catch automatically or with slight pressure.



Extending the partition without pendant pulls:

Standing directly under track and using both hands, grip the hand grips on the partition and slowly walk backwards. Once the partition is extended, latch it manually into the jamb. If the partition is paired, pull both sides to the center and push them together. The latch will automatically engage.



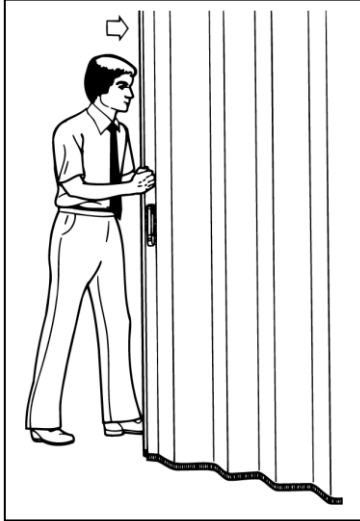
Stacking the partition using pendant pulls:

Release the hand-high grip latch by pushing the thumb button at the top of the handle. Disengage the pull-in latch at the top of the partition by lifting up on one of the pendant pulls and pushing the partition away from the jamb. Once both latches are released, separate the partition from the wall), step directly under the track facing the lead post and, using both hands, slowly push the partition back.



Stacking the partition without pendant pulls:

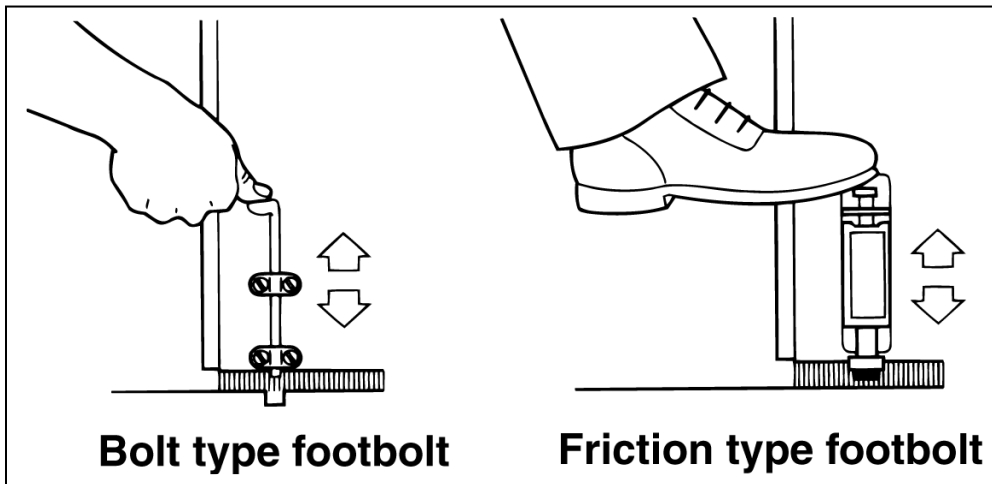
Release the latch by pushing the thumb button at the top of the handle. Once the latch is disengaged, take the center hand grips and open the partition slightly. Step directly under the track facing the lead post and, using both hands, slowly push the partition back.



Operating foot bolts

If the partition has a foot bolt, extend the partition to its proper location. Lower the foot bolt to the "down" position to lock.

NOTE: Do not move the partition with the foot bolt in the "down" position. Always move the foot bolt to the "up" position prior to extending or closing the partition.

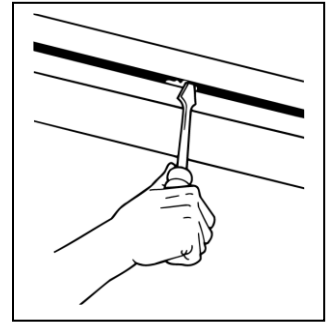


Step 4: Maintenance

Track Maintenance

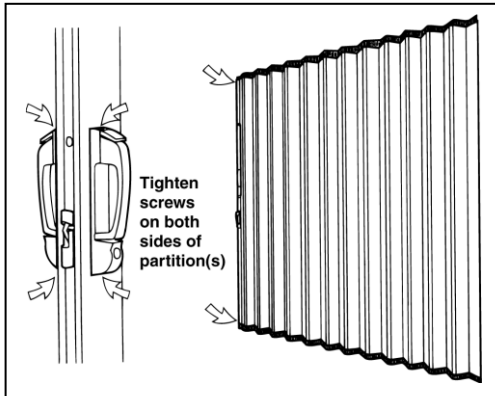
Lubrication

Tracks should be lubricated every 18 months. Load a half-inch lump of any petroleum jelly on the flat of a straight screwdriver blade and insert the screwdriver through the track channel. Wipe the lubricant inside the track on the channel rail, repeating the procedure every three feet of track, alternating channel rails. Finish by wiping away any lubricant visible outside the track channel. As the partition is operated, the trolley will distribute the lubricant throughout the length of the track.



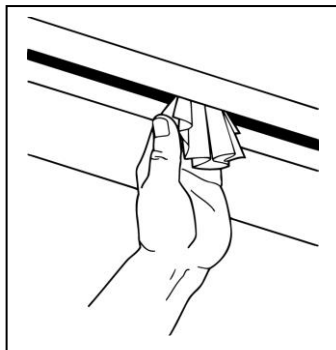
Partition Maintenance

Every 18 months, check and tighten all partition screws (located in the molding on the end of the lead post, the top and bottom of each handle.) Also verify that the screws used to mount the track to the header are secure. These can be tightened with the proper screwdriver and the aid of a flashlight.



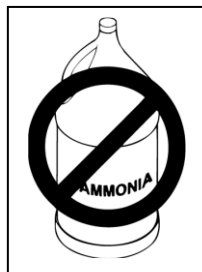
Cleaning

Old lubricant should be cleaned from track channels every four years. Simply push part of a clean rag through the channel opening and use a squeegee motion to push the old lubricant out of the track. Relubricate the track immediately, following the procedure outlined under Track Maintenance, lubrication.

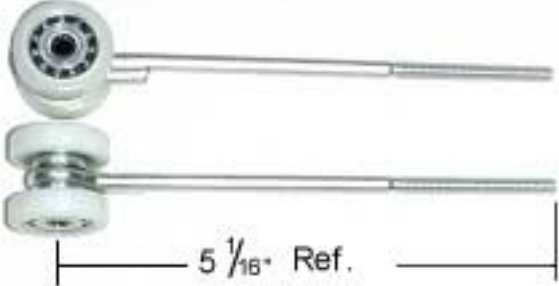
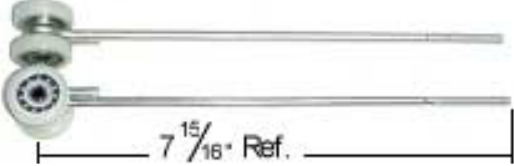




Vinyl surfaces

Clean as necessary using any common non-ammonia cleaning solution. **Never use an ammonia-based glass cleaning solution on vinyl.**



5: Hardware Items

	<p>Part # 105194-001</p> <p>#5 Intermediate Trolley Single Row of 2" Plates</p>
	<p>Part # 106916-001</p> <p>#5 Intermediate Trolley Truss Row of 2" Plates</p>
	<p>Part # 105177-001</p> <p>#5 Lead Trolley</p>
	<p>Part # 105744-001</p> <p>#5 Intermediate Trolley with Half Plates for Curved Doors</p>

Hardware Items Cont.

	<p>Part # 105732-001</p> <p>#5 Intermediate Trolley Assembly with One Pair of #8 Full Plates</p>
	<p>Part # 105743-001</p> <p>#8 Hinge Plate Assembly, Curved, Double Row</p>
	<p>Part # 101003-001</p> <p>#5 Trolley Wheel with Nylon Tire</p>
	<p>Part # 101595-001</p> <p>Spring Pin ~ 1/4" X .875" Slotted</p>

Hardware Items Cont.

	<p>Part # 102665-001</p> <p>#5 Trolley Yoke Single Row of 2" Plates</p>
	<p>Part # 102666-001</p> <p>#5 Trolley Yoke 2" Plates Truss Row</p>
	<p>Part # 104416-001</p> <p>Nut, #10-24 Nyloc</p>
	<p>Part # 102763-001</p> <p>Flat Washer .219 ID x .50 OD x .049 Thk</p>

Hardware Items Cont.

	<p>Part # 102673-001 #5 Lead Trolley Yoke</p>
	<p>Part # 105419-001 #5 Lead Trolley Clevis</p>
	<p>Part # 101586-001 Pin .187 x 1.375, Drive Lock Use with Trolley Clevis</p>
	<p>Part # 101606-001 Pin .312 x 1.00 Use with Trolley Clevis</p>

Hardware Items Cont.

	<p>Part # 105448-001 #6 Lead Trolley</p>
	<p>Part # 105745-001 #6 Intermediate Trolley with #8 Hinge Plates, Curved, Single Row</p>
	<p>Part # 101596-001 Spring Pin ~ 1/4" x 1" Plain</p>
	<p>Part # 102660-001 #6 Lead Trolley Yoke</p>

Hardware Items Cont.

 <p>A cylindrical metal bushing with a threaded interior. A dimension line below it indicates a length of 1.28".</p>	<p>Part # 101058-001 Threaded Trolley Bushing For #12 Post</p>
 <p>Two views of a mounting screw: one showing the head and the other showing the threaded shaft.</p>	<p>Part # 105819-001 Mounting Screw, Lead Trolley For #12 Post</p>
 <p>Two views of a lead trolley spacer: a top view showing a circular ring and a side view showing its thickness.</p>	<p>Part # 102085-001 Lead Trolley Spacer #12 Post</p>
 <p>A long, thin metal pin and a small circular spacer. A dimension line next to the pin indicates a length of 1.15".</p>	<p>Part # 102077-001 Hinge Pin Spacer For #8 Truss Plates</p>

Hardware Items Cont.

	<p>Part # 105435-001</p> <p>#7 Lead Trolley with Small Wheels</p>
	<p>Part # 106513-001</p> <p>#7 Trolley with #8 Hinge Plates, Curved, Truss Row</p>
	<p>Part # 105747-001</p> <p>#7 Trolley with #8 Hinge Plates, Curved, Single Row</p>
	<p>Part # 100519-001</p> <p>#7 Intermediate Trolley, with Small Wheels for #8 Single Row Plates, Chain Drive Ref. = 5-7/8" Pin = 3/16" Dia.</p>

Hardware Items Cont.

	<p>Part # 100524-001</p> <p>#7 Intermediate Trolley, with Small Wheels for #8 Truss Row Plates Ref. = 6-7/8", Pin = 3/16" Dia</p>
	<p>Part # 105726-001</p> <p>#7 Intermediate Trolley, with Small Wheels for #12 Single Row Plates, Chain Drive Ref. = 7-9/16", Pin = 1/4" Dia</p>
	<p>Part # 105724-001</p> <p>#7 Intermediate Trolley, with Large Wheels for #12 Truss Row Plates, Chain Drive Ref. = 13-11/16" Pin = 1/4" Dia</p>
	<p>Part # 105047-001</p> <p>Fabric Fastener</p>

Hardware Items Cont.

	<p>#62 Pull in Latch</p> <p><u>PART #</u></p> <p>102592-001 Strike Plate 104318-001 Screws 101406-001 Label (1/pull)</p> <p>105772-001 16" Pendant Pull 105772-002 31" Pendant Pull 101080-001 Cap Only</p> <p>105773-001 Escutcheon Plate (2) 101371-001 Pendant Pivot Pull and Connector (2)</p> <p>100654-001 = #8 100654-002 = #12 Bolt and Pin Assembly (1) Spacer, Pull in Latch (1)</p> <p>100643-001 thru -006 per application – Shaft, Pendant Pull</p> <p>101319-001 Guide #62 Pull in Latch (2) 101765-001 Pop-rivet (2) 101572-001 Drive Loc Pin (2)</p>
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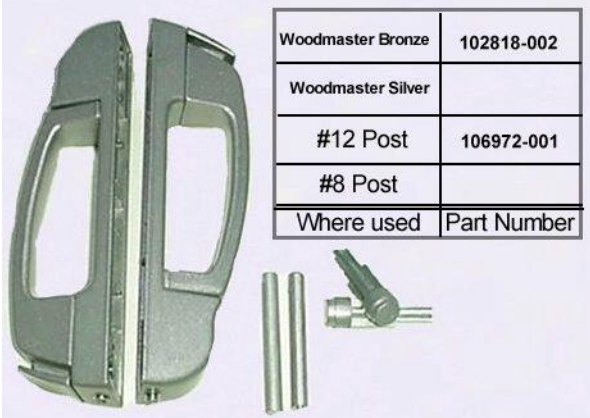


Hardware Items Cont.

 <p>A photograph of hardware for a latch, including two silver handles, a latch mechanism, a metal plate, and various screws and pins.</p> <table border="1" data-bbox="548 709 776 856"> <tbody> <tr> <td>Woodmstr Brz</td> <td>106935-001</td> </tr> <tr> <td>Woodmstr Slvr</td> <td>106934-001</td> </tr> <tr> <td>#12 & AudioW</td> <td>106933-001</td> </tr> <tr> <td>#8 Post</td> <td>106932-001</td> </tr> <tr> <td>where used</td> <td>Part Number</td> </tr> </tbody> </table>	Woodmstr Brz	106935-001	Woodmstr Slvr	106934-001	#12 & AudioW	106933-001	#8 Post	106932-001	where used	Part Number	<p>#71 Latch</p> <p><u>PART #</u> 106935-001 106934-001 106933-001 106932-001</p>
Woodmstr Brz	106935-001										
Woodmstr Slvr	106934-001										
#12 & AudioW	106933-001										
#8 Post	106932-001										
where used	Part Number										
 <p>A photograph of hardware for a latch, including two silver handles, a latch mechanism, a metal plate, and various screws and pins.</p> <table border="1" data-bbox="630 1228 841 1354"> <tbody> <tr> <td>Woodmstr-Brz</td> <td>106281-001</td> </tr> <tr> <td>Woodmstr-Slvr</td> <td>106280-001</td> </tr> <tr> <td>#12 & AudioW</td> <td>105176-001</td> </tr> <tr> <td>#8 Post</td> <td>106279-001</td> </tr> <tr> <td>where used</td> <td>Part Number</td> </tr> </tbody> </table>	Woodmstr-Brz	106281-001	Woodmstr-Slvr	106280-001	#12 & AudioW	105176-001	#8 Post	106279-001	where used	Part Number	<p>#72 Latch</p> <p><u>PART #</u> 106281-001 106280-001 106279-001 105176-001</p>
Woodmstr-Brz	106281-001										
Woodmstr-Slvr	106280-001										
#12 & AudioW	105176-001										
#8 Post	106279-001										
where used	Part Number										
 <p>A photograph of hardware for a lock, including two silver handles, a lock mechanism, a metal plate, and various screws and pins.</p> <table border="1" data-bbox="548 1732 782 1869"> <tbody> <tr> <td>Woodmstr Brz</td> <td>106976-001</td> </tr> <tr> <td>Woodmstr Slvr</td> <td>106975-001</td> </tr> <tr> <td>#12 & AudioW</td> <td>106974-001</td> </tr> <tr> <td>#8 Post</td> <td>106973-001</td> </tr> <tr> <td>where used</td> <td>Part Number</td> </tr> </tbody> </table>	Woodmstr Brz	106976-001	Woodmstr Slvr	106975-001	#12 & AudioW	106974-001	#8 Post	106973-001	where used	Part Number	<p>#81 Lock</p> <p><u>PART #</u> 106976-001 106975-001 106974-001 106973-001</p>
Woodmstr Brz	106976-001										
Woodmstr Slvr	106975-001										
#12 & AudioW	106974-001										
#8 Post	106973-001										
where used	Part Number										


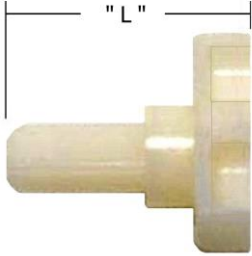
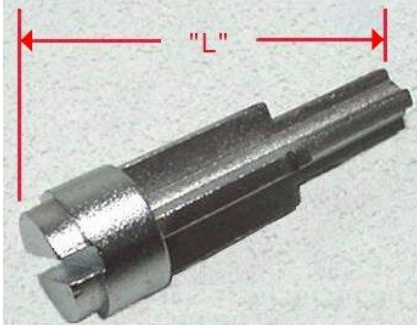
Hardware Items Cont.

 <p>Woodmstr Brz 107065-001 Woodmstr Slvr 107064-001 #12 & AudioW 107063-001 #8 Post 107062-001</p> <table border="1" data-bbox="548 688 813 856"> <thead> <tr> <th>where used</th> <th>Part Number</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> </tr> </tbody> </table>	where used	Part Number			<p>82 LOCK</p> <p><u>PART #</u> 107065-001 107064-001 107063-001 107062-001</p>
where used	Part Number				
 <p>Woodmstr Brz 107094-001 Woodmstr Slvr 107093-001 #12 & AudioW 107092-001 #8 Post 107091-001</p> <table border="1" data-bbox="643 1220 824 1339"> <thead> <tr> <th>where used</th> <th>Part Number</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> </tr> </tbody> </table>	where used	Part Number			<p>#91 Lock</p> <p><u>PART #</u> 107094-001 107093-001 107092-001 107091-001</p>
where used	Part Number				
 <p>Woodmstr Brz 107099-001 Woodmstr Slvr 107098-001 #12 & AudioW 107097-001 #8 Post 107096-001</p> <table border="1" data-bbox="540 1713 781 1864"> <thead> <tr> <th>where used</th> <th>Part Number</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> </tr> </tbody> </table>	where used	Part Number			<p>#92 LOCK</p> <p><u>PART #</u> 107099-001 107098-001 107097-001 107096-001</p>
where used	Part Number				

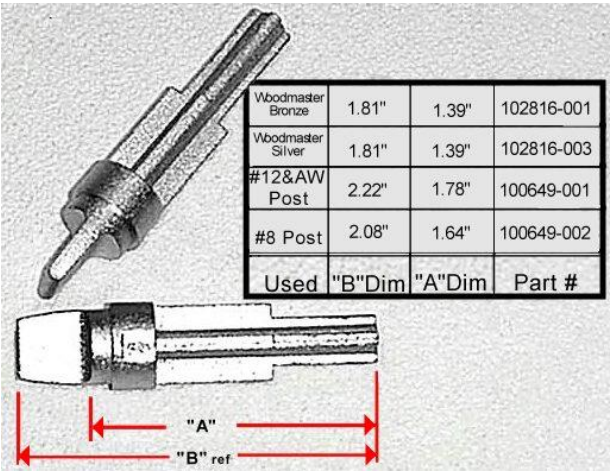
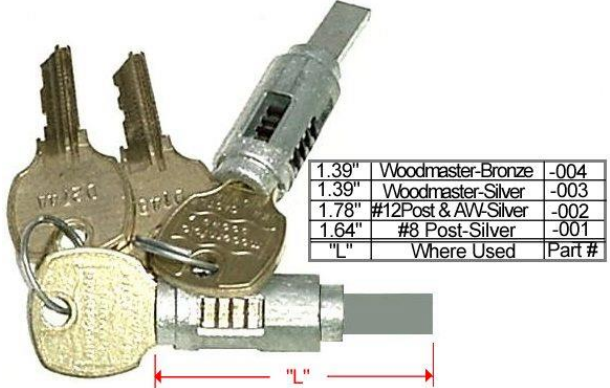
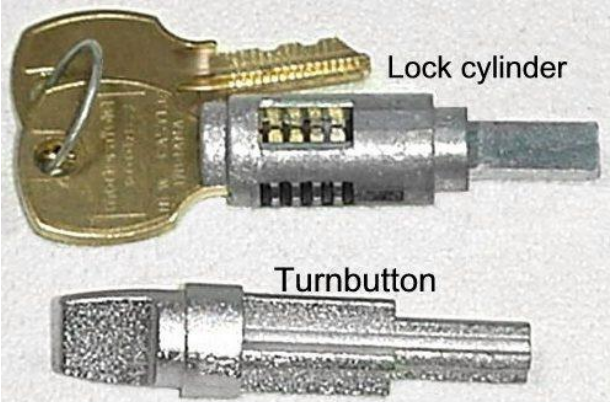
Hardware Items Cont.

 <table border="1" data-bbox="532 369 841 596"> <tr> <td>Woodmaster Bronze</td> <td>102818-002</td> </tr> <tr> <td>Woodmaster Silver</td> <td></td> </tr> <tr> <td>#12 Post</td> <td>106972-001</td> </tr> <tr> <td>#8 Post</td> <td></td> </tr> <tr> <td>Where used</td> <td>Part Number</td> </tr> </table>	Woodmaster Bronze	102818-002	Woodmaster Silver		#12 Post	106972-001	#8 Post		Where used	Part Number	<p>#51 Pull</p> <p>PART # 106972-001</p>
Woodmaster Bronze	102818-002										
Woodmaster Silver											
#12 Post	106972-001										
#8 Post											
Where used	Part Number										
 <p>-001 = Silver -002 = Bronze</p>	<p>Part # 100645-001</p> <p>Grip Pull (active)</p>										
 <p>-002 = Bronze -001 = Silver</p>	<p>Part # 100646-001</p> <p>Grip Pull for Master Cylinder</p>										

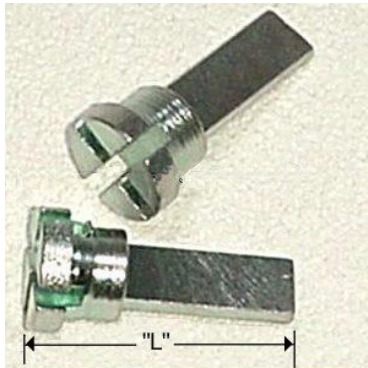

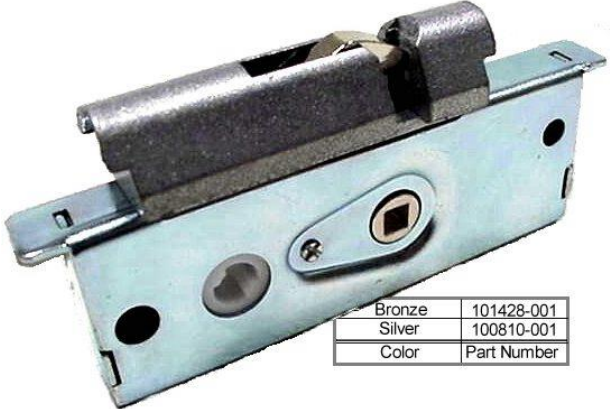
Hardware Items Cont.

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Silver	102818-002															
Bronze	102818-001															
Color	Part number															
 <table border="1" data-bbox="461 1184 688 1354"> <tr> <td></td> <td></td> </tr> <tr> <td>.543</td> <td>Woodmaster</td> </tr> <tr> <td>.802</td> <td>#8 Post</td> </tr> <tr> <td>.952</td> <td>#12 Post & Audiowall</td> </tr> <tr> <td>"L"</td> <td>Application</td> </tr> </table>			.543	Woodmaster	.802	#8 Post	.952	#12 Post & Audiowall	"L"	Application	<p>Part # 100647-001 Woodmaster 100647-002 #12 Post & Audiowall 100647-003 #8 Post</p> <p>Bolt Cam</p>					
.543	Woodmaster															
.802	#8 Post															
.952	#12 Post & Audiowall															
"L"	Application															
 <table border="1" data-bbox="391 1759 721 1902"> <tr> <td>Woodmaster Brz.</td> <td>1.39</td> <td>101806-002</td> </tr> <tr> <td>Woodmaster Sil.</td> <td>1.39</td> <td>101806-001</td> </tr> <tr> <td>#12 Post</td> <td>1.78</td> <td>100648-001</td> </tr> <tr> <td>#8 Post</td> <td>1.64</td> <td>100648-002</td> </tr> <tr> <td>used on</td> <td>"L"</td> <td>Part No.</td> </tr> </table>	Woodmaster Brz.	1.39	101806-002	Woodmaster Sil.	1.39	101806-001	#12 Post	1.78	100648-001	#8 Post	1.64	100648-002	used on	"L"	Part No.	<p>PART # 101806-001 100648-001</p> <p>Safety Release Button</p>
Woodmaster Brz.	1.39	101806-002														
Woodmaster Sil.	1.39	101806-001														
#12 Post	1.78	100648-001														
#8 Post	1.64	100648-002														
used on	"L"	Part No.														

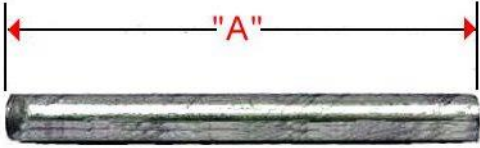
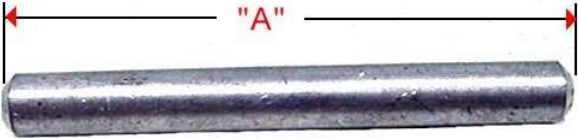

Hardware Items Cont.

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Woodmaster Bronze	1.81"	1.39"	102816-001																		
Woodmaster Silver	1.81"	1.39"	102816-003																		
#12&AW Post	2.22"	1.78"	100649-001																		
#8 Post	2.08"	1.64"	100649-002																		
Used	"B"Dim	"A"Dim	Part #																		
 <table border="1" data-bbox="565 1077 857 1182"> <tr> <td>1.39"</td> <td>Woodmaster-Bronze</td> <td>-004</td> </tr> <tr> <td>1.39"</td> <td>Woodmaster-Silver</td> <td>-003</td> </tr> <tr> <td>1.78"</td> <td>#12Post & AW-Silver</td> <td>-002</td> </tr> <tr> <td>1.64"</td> <td>#8 Post-Silver</td> <td>-001</td> </tr> <tr> <td>"L"</td> <td>Where Used</td> <td>Part #</td> </tr> </table>	1.39"	Woodmaster-Bronze	-004	1.39"	Woodmaster-Silver	-003	1.78"	#12Post & AW-Silver	-002	1.64"	#8 Post-Silver	-001	"L"	Where Used	Part #	<p>Part # 100650-001</p> <p>Lockset</p>					
1.39"	Woodmaster-Bronze	-004																			
1.39"	Woodmaster-Silver	-003																			
1.78"	#12Post & AW-Silver	-002																			
1.64"	#8 Post-Silver	-001																			
"L"	Where Used	Part #																			
 <p>Lock cylinder</p> <p>Turnbutton</p> <p>To ensure correct fit, Please specify application ie. MFD800, AW, Woodmaster, etc.</p>	<p><u>PART #</u> 100650-001 100649-001</p> <p>Lock #81 Lockset Parts</p>																				




Hardware Items Cont.

 <table border="1" data-bbox="386 722 732 858"> <tr> <td>.67"</td> <td>Woodmaster</td> <td>-003</td> </tr> <tr> <td>1.05"</td> <td>#12 & Audio-Wall</td> <td>-002</td> </tr> <tr> <td>.93"</td> <td>#8 Posts</td> <td>-001</td> </tr> <tr> <td>"L"</td> <td>used on</td> <td>Part #</td> </tr> </table>	.67"	Woodmaster	-003	1.05"	#12 & Audio-Wall	-002	.93"	#8 Posts	-001	"L"	used on	Part #	<p>Part # 100651-001</p> <p>Master Cylinder Adapter</p>
.67"	Woodmaster	-003											
1.05"	#12 & Audio-Wall	-002											
.93"	#8 Posts	-001											
"L"	used on	Part #											
 <table border="1" data-bbox="347 1136 768 1325"> <tr> <td>1.39"</td> <td>Woodmaster Brz</td> <td>101681-001</td> </tr> <tr> <td>1.39"</td> <td>Woodmaster Slvr</td> <td>101680-001</td> </tr> <tr> <td>1.64"</td> <td>Mfld & AW #8 & 12</td> <td>101679-001</td> </tr> <tr> <td>"A" dim</td> <td>used on:</td> <td>Part Number</td> </tr> </table>	1.39"	Woodmaster Brz	101681-001	1.39"	Woodmaster Slvr	101680-001	1.64"	Mfld & AW #8 & 12	101679-001	"A" dim	used on:	Part Number	<p><u>PART #</u> 101679-001 101680-001 101681-001</p> <p>Dummy Plug</p>
1.39"	Woodmaster Brz	101681-001											
1.39"	Woodmaster Slvr	101680-001											
1.64"	Mfld & AW #8 & 12	101679-001											
"A" dim	used on:	Part Number											
 <table border="1" data-bbox="586 1717 821 1787"> <tr> <td>Bronze</td> <td>101428-001</td> </tr> <tr> <td>Silver</td> <td>100810-001</td> </tr> <tr> <td>Color</td> <td>Part Number</td> </tr> </table>	Bronze	101428-001	Silver	100810-001	Color	Part Number	<p><u>PART #</u> 100810-001 101428-001</p> <p>Latch Mechanism Assembly</p>						
Bronze	101428-001												
Silver	100810-001												
Color	Part Number												



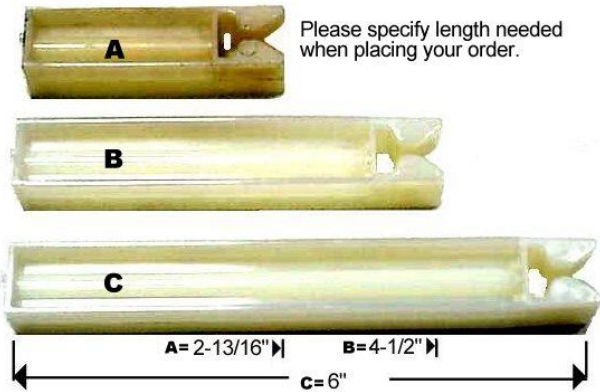
Hardware Items Cont.

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1.13"	Woodmaster	-003											
1.94"	#12 & Audio-Wall	-002											
1.65"	#8 Post	-001											
Dim "A"	used on	Part #											
 <table border="1" data-bbox="394 1127 735 1306"> <tbody> <tr> <td>2.53"</td> <td>#12 Post & AW</td> <td>-003</td> </tr> <tr> <td>2.25"</td> <td>#8 Post</td> <td>-002</td> </tr> <tr> <td>1.75"</td> <td>Woodmaster</td> <td>-001</td> </tr> <tr> <td>Dim. "A"</td> <td>used on</td> <td>Part No.</td> </tr> </tbody> </table>	2.53"	#12 Post & AW	-003	2.25"	#8 Post	-002	1.75"	Woodmaster	-001	Dim. "A"	used on	Part No.	<p>Part # 100652-001</p> <p>PULL PIN</p>
2.53"	#12 Post & AW	-003											
2.25"	#8 Post	-002											
1.75"	Woodmaster	-001											
Dim. "A"	used on	Part No.											
	<p>Part # 102588-001</p> <p>STRIKE PLATE</p>												




Hardware Items Cont.

	<p>Part # 101306-001</p> <p>Footbolt</p>
	<p>Part # 101308-001</p> <p>Friction Footbolt</p>
	<p>Part # 102592-001</p> <p>STRIKE PLATE, #62 PULL IN LATCH</p>




Hardware Items Cont.

	<p>Part # 106504-001 Tie Back Wall Hook Part # 101854-001 Screw</p>
	<p>Part # 101372-001 Ring Holder #566 Part # 101854-001 SCREW</p>
 <p>Please specify length needed when placing your order.</p>	<p>Part # 101370-001 Holdback Catch</p>

Hardware Items Cont.

 A metal holdback hook consisting of a U-shaped base with two vertical legs. Each leg has a horizontal flange at the top and bottom, each with a circular hole for mounting.	<p>Part # 101369-001</p> <p>Holdback Hook</p>
 A metal splicing sleeve consisting of a central ring with a circular hole, designed to fit around two parallel metal pipes to join them.	<p>Part # 102060-001</p> <p>Splicing Sleeve</p>
 A metal track center stop consisting of a rectangular block with a threaded hole on one side and a circular flange on the other. A screw is shown inserted into the hole. A text box overlaid on the image reads: "#8 x 2" Rnd Hd Screw (not incl)".	<p>Part # 102578-001</p> <p>#5 Track Center Stop</p>

Hardware Items Cont.

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12	257-001								
10	256-001								
7	258-001								
# Balls	Part #								
	<p>Part # 102815-001</p> <p>Button</p>								
	<p>Part # 102814-001</p> <p>Wrench, Jamb Lock #59</p>								

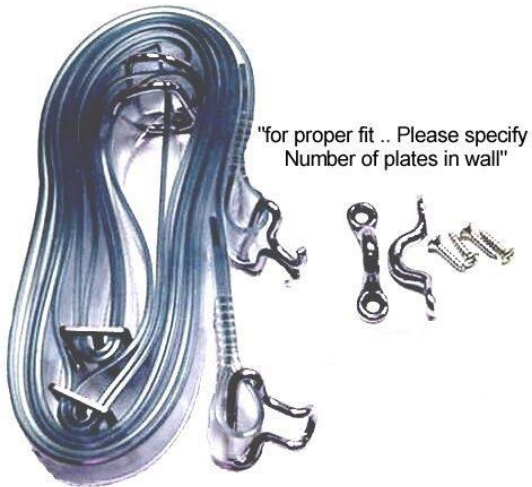
Hardware Items Cont.

	<p>Part # 101678-001</p> <p>JAMB LOCK PLUG BUTTON</p>
	<p>PART # 105178-001</p> <p>Accordion Button Assembly</p>

Hardware Items Cont.



Part # 105191-001
Type #1 Tie Back Assembly



Part # 105192-001
TYPE #2 TIE BACK ASSEMBLY


IDENTIFICATION FOR THE DISTRIBUTOR

This label with the appropriate numbers applied is installed on the top retainer between the sweeps of the panel assembly. It can help you later, if this partition should ever need repairs.

ORDER # _____	LEAD
WALL: _____	→
PANEL # _____	EDGE

IDENTIFICATION FOR THE END USER

This label is installed on the trail edge of the number one panel on your partition.

	FOR SERVICE AND PREVENTATIVE MAINTENANCE CALL 561-964-9360 FOR YOUR AUTHORIZED SERVICE CENTER
	JOB # _____

**All Noise Control &
ANC-390/ANC-400
Tech Line: 561-964-9360**



2731 Vista Pkwy STE D6,
West Palm Beach, FL 33411

Toll Free: 561-964-9360

email: info@allnoisecontrol.com

www.allnoisecontrol.com